

2118

HSSE DIN 371

M
DIN 13

Form.
C



Tol.
6H



2,5XD



TIN+

P				M		K			N				S		H		
<800	<1.000	<1.200	<1.400	<950	<1.200	<500	<800	<1.400	Al	Cu	Mg/Zn	Plastic	Ni	Ti	50 HRC	55 HRC	60 HRC
● 10-25	● 12-18	○ 8-12		● 6-12	○ 6-10		● 15-20			● 15-25		○ 12-18					

Vc (m/min). ● Optima / Optimun ○ Alternativo / Alternative



MICRO FINISH
 THREADING TECHNOLOGY

Ø	P	L mm	I mm	mm	d mm
M2,0	0,40	45	10	2,10	2,8
M2,5	0,45	50	5	2,10	2,8
M3,0	0,50	56	5	2,70	3,5
M3,5	0,60	56	6	3,00	4,0
M4,0	0,70	63	7	3,40	4,5

Ø	P	L mm	I mm	mm	d mm
M5,0	0,80	70	8	4,90	6,0
M6,0	1,00	80	10	4,90	6,0
M8,0	1,25	90	14	6,20	8,0
M10,0	1,50	100	15	8,00	10,0